

5/14

<b>DART AEROSPACE LTD.</b>		<b>Work Order :</b>	22763
<b>Description:</b> Console Bracket (Hi-Slope)		<b>Part Number:</b>	D2606
04.10.18 <del>18</del> 04.10.18 <del>18</del>			
<b>Drawing:</b> D2606 Rev. A I		<b>Qty:</b>	19 <del>20</del>



Step	Location	Procedure	By	Date	
1	EXPEDITING	Open W/O	JF	05.03.17	20
2	CNC-CELL / METAL	Cut Blanks 2.43 X 9.03 (Grain along 9.03, offset 10°) Material: 2024-T3 (.040 Thick) Batch: M16578	EN	05/04/06	20
3	HAAS	Machine per folio D2606	EN	05/04/06	20
4	QC	Inspect Level 2	EN	05/04/06	20
5	QC	Inspect Level 8	EN	05/04/06	20
6	METAL	Deburr and Form per Dwg D2606.	ml	05/04/07	20
7	QC	Inspect Level 5	SB	05/04/13	19 PTO
8	FINISHING	Acid etch & alodine as per QSI 005	JF	05-04-15	19
9	STORES	Identify and Stock	ml	05-04-15	19
10	EXPEDITING	Close W/O Inspect level 21 Job Cost / Job 6.96 SAC 05/04/19 19	JF	05.04.20	19

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.16	Updated Cut Size	KS	
D	98.11.26	Added Inspection	DM	
E	02.06.05	Added alodine finish TSR1290	NG	CP 2/6/16

RELEASED

02/06/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 22763		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/13	6	1 scrap bend over tolerance	 05-04-13	Destroy	SB 05/04/13	2 05-04-13	 05-04-13	2 05-04-13

Part No: D2606 PAR #: \_\_\_\_\_ Fault Category: Production NCR: Yes No DQA: 1 Date: 05/04/20

NOTE: Date & initial all entries

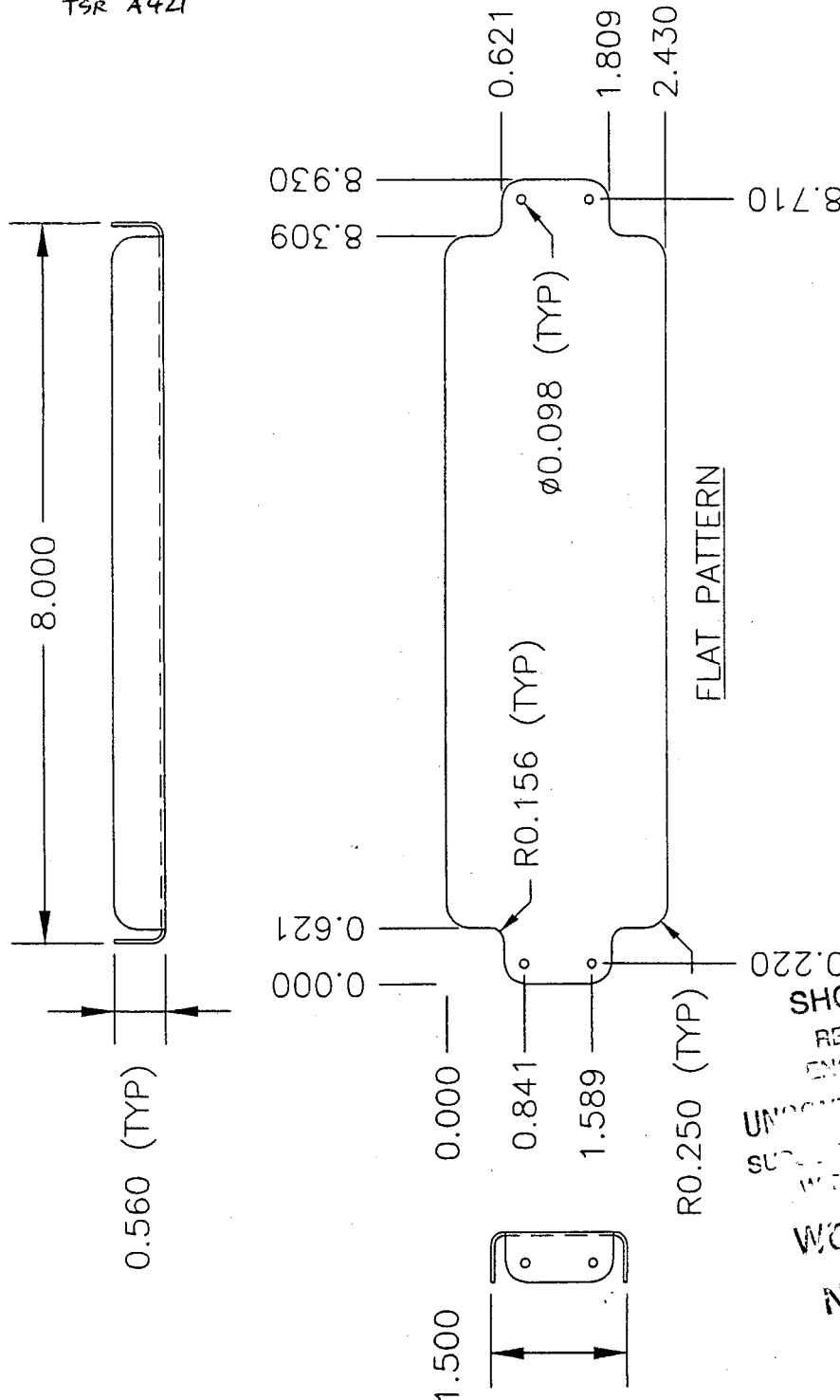
QA: N/C Closed: 1  
Product/FAB: ABS - Small, Med





DESIGN <i>LE</i>	DRAWN BY <i>BW</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>LE</i>	APPROVED <i>CF</i>	DRAWING NO. D2606	REV. A SHEET 1 OF 1
DATE 97.10.23		TITLE CONSOLE BRACKET	SCALE 1:2
A	97.10.23	D2606 WAS D206-547-27	
AI	<del>CP</del>	02.06.04	ADD FINISH

RELEASED  
97.11.04 KE  
TSR A421



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SUBJECT TO  
WITHOUT NOTICE  
WORK ORDER  
NO. 22763

MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK  
PROFILE CONTROLLED BY FOLIO H2606  
BEND RADIUS 0.093  
FINISH: CHEMICAL CONVERSION COAT PER DART Q51 Q55 4.1 /AI

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 17, 2005  
02:16 pm

Work Order No : 0022763  
Project Name : D2606  
Project For : WK514  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2606  
Description : Hi Console Bracket  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 03-17-05  
Est Finish Date : 04-07-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00